IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraph 016 of the Substitute Specification filed with the application. Please replace cancelled paragraph 016 with replacement paragraph 016, as follows.

[016] An adjustable electric motor is used to drive the spool or reel body which is located on at least the end of the threading path. The spool or reel body may thus be driven, in a regulated manner, with various rotation speeds and/or motor speeds. Preferably, the drives of both spool bodies are embodied as being adjustable in terms of their motor speed and/or an existing torque. By appropriate measurement of the infeed speed of the threading device, such as by using measurement points or by a detection of the winding or unwinding angle on the spool body, the infeed speed of the threading device may be calculated and, by properly regulating the electric motor, a constant supply speed can be adjusted for the threading device. By detecting an existing torque, such as, for example, an electrical output, the existing torque may be determined. A certain Acertain torque may be maintained or a maximum torque may be monitored. Depending on the given requirements, the respective electric motor is then appropriately adjusted with regard to either a speed, such as, for example, a frequency or motor speed or output.